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# Sulfurization of $\alpha$ -MoO<sub>3</sub> Nanostructured Thin Film

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**Abstract.** In this report, the sulfurization of vertically aligned molybdenum trioxide ( $\alpha$ -MoO<sub>3</sub>) nanoflakes (NFs) with high aspect ratio (height/thickness >20) on the nickel coated glass substrates in a mixture of H<sub>2</sub>S and argon gas at atmospheric pressure has been studied. The effect of sulfurization have been investigated to understand the basic reaction mechanism and the morphology, structural properties of grown nanoflakes. XPS and XRD indicate the formation of MoS<sub>2</sub> along with the other intermediate phase such as MoO<sub>2</sub> at temperature 200 °C. The surface morphology of samples have been studied systematically by using scanning electron microscope (SEM). The results demonstrate partial conversion of MoO<sub>3</sub> NFs into MoS<sub>2</sub> along with the change in the morphology of nanoflakes. All the observed results are well in consonance with each other.

## INTRODUCTION

Since the synthesis of graphene and subsequent noble prize, layered structured materials have grabbed the attention of whole scientific community. These layered materials have unique properties, which make it highly interesting to study these materials theoretically as well as experimentally. MoS<sub>2</sub> is a layered material which has graphene like structure, with a bandgap of 1.2-1.9 eV [2]. MoS<sub>2</sub> has distinctive electronic, optical and catalytic properties and hence has attracted great interest. These properties enable the use of MoS<sub>2</sub> in industrial applications such as lubricants, optoelectronic devices, sensors, etc. Many methods for synthesis of MoS<sub>2</sub> thin film have been investigated such as intercalation assisted thermal cleavage method, micromechanical exfoliation, liquid exfoliation and vapour deposition [1]. Recently, the sulfurization of MoO<sub>3</sub> has been one of the most attractive method for synthesizing MoS<sub>2</sub> nanostructured thin films (NSTs) with excellent aspect ratio. There are very few studies based on the effect of sulfurization mechanism on the features of grown nanostructure have been reported. Here, we report, sulfurization of MoO<sub>3</sub> nanoflakes.

## EXPERIMENTAL

MoO<sub>3</sub> have been deposited by using PASP route [5]. The experimental setup of plasma assisted sublimation route essentially have two cup-shaped Al-electrodes confronting each other and placed at an optimum separation of 7.5 cm. First, about 100nm thick Ni-film is deposited on glass substrate using thermal evaporation of 99.99% pure Ni powder at base vacuum of  $7.5 \times 10^{-6}$  Torr. Later Ni/glass substrate is placed on Mo-strip, held at temperature 500 °C. The strip temperature is appropriately control by adjust current flowing across it. In order to deposit MoO<sub>3</sub> NSTs at a plasma voltage of 2500 Volt, first the chamber is evacuated to  $7.5 \times 10^{-6}$  Torr, than high purity oxygen gas is inserted into the chamber and maintain the value of oxygen partial pressure at the level of  $7.5 \times 10^{-2}$  Torr to sustain stable plasma across electrodes. The growth process continues for 30 min. Nanostructured thin films of MoO<sub>3</sub> nanoflakes were obtained. Thermocouple arrangement is adjusted inside vacuum chamber to read the substrate/growth temperature. The sulfurization experiments were done in a glass tube reactor. Initially Ar gas passed into the tube to remove the residual gases. MoO<sub>3</sub> nanostructures thin film is heated at desired temperature of 200 °C for 2 hr in presence of H<sub>2</sub>S (generated by chemical reaction of FeS and HCl, separately) with Ar at a flow rate of 50 sccm. The surface microstructure of all the films is studied with scanning electron microscope ZEISS

EVO series model EVO-50. Structural studies are carried out using Philips X-ray diffractometer equipped with Cu-K $\alpha$  radiation ( $\lambda \sim 1.54\text{\AA}$ ) source keeping the glancing angle constant at  $1^\circ$ . The  $2\theta$  range used in the measurement was from 10 to 70 in steps of  $0.05^\circ$ .

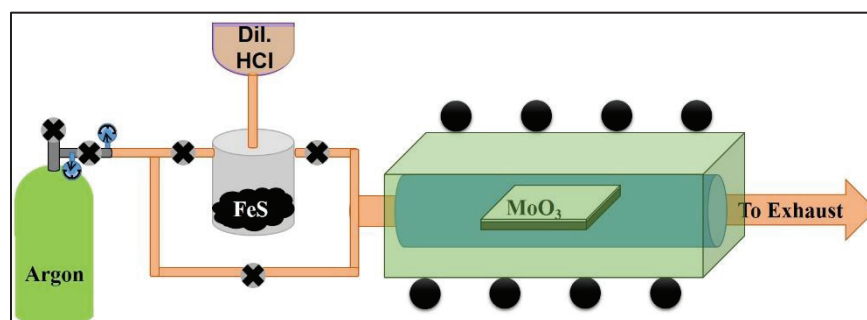


FIGURE 1: Schematic diagram of sulfurization experimental setup

Photoelectron spectroscopic studies is carried out by SPECS, with anode Mg/Al 25kV X-ray source and a hemispherical analyzer PHOIBOS HSA3500 150 R6 [HW Type 30:14] MCD-9. Measurements were done at 40 eV pass energy. Charging was corrected for by using the carbon peak at 284.6 eV as a reference.

## RESULTS AND DISCUSSION

### X-Ray Diffraction

X ray diffractogram of MoO<sub>3</sub> nanostructured thin film deposited in nickel/glass substrate at temperature of 500 °C is shown in figure 2. The result shows single phase of orthorhombic structure. We got sharp peak along (020) and (021) crystallographic planes. The clear and sharp peak indicates that MoO<sub>3</sub> nanostructured thin film has high degree of crystallinity. The average value of lattice parameter obtained are  $a=3.962\text{ \AA}$ ,  $b=13.849\text{ \AA}$  and  $c=3.691\text{ \AA}$ , which are in good agreement with those reported earlier in JCPDS card no. 05-0508 ( $a=3.962\text{ \AA}$ ,  $b=13.858\text{ \AA}$ ,  $c=3.697\text{ \AA}$ ) for  $\alpha$ - MoO<sub>3</sub> [4].

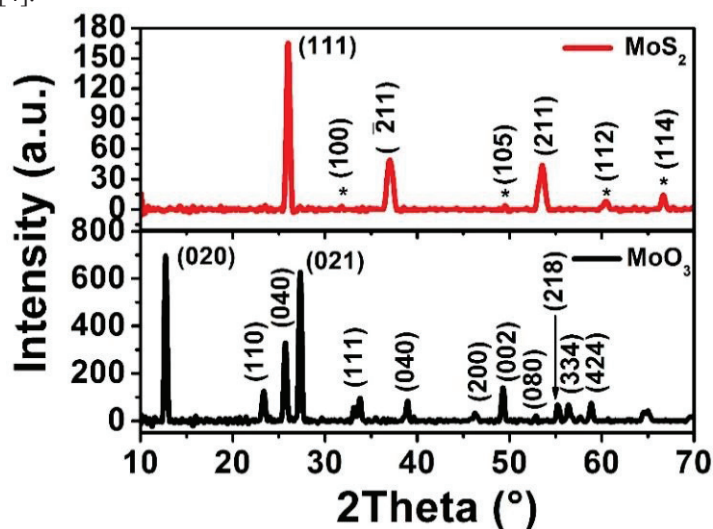


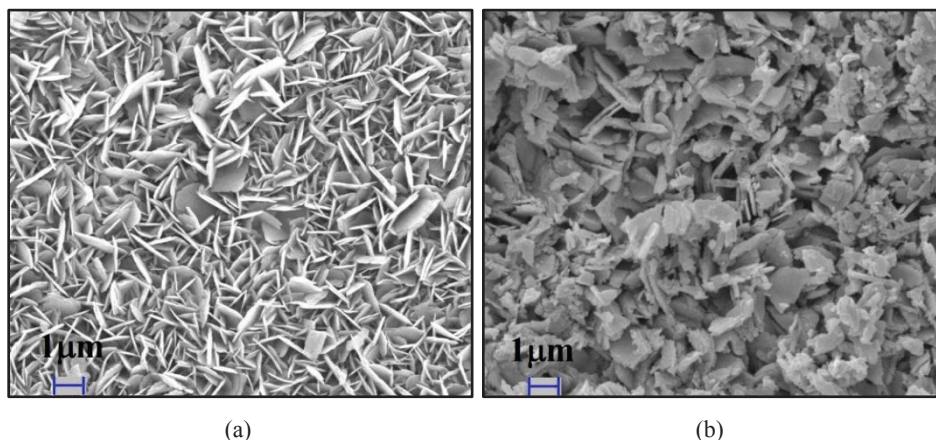
FIGURE 2: X-ray diffraction pattern of MoO<sub>3</sub> and MoS<sub>2</sub>

Figure 2 shows x-ray diffraction pattern of sulfurized MoO<sub>3</sub> thin film. It can be seen clearly that all peaks corresponding to MoO<sub>3</sub> have disappeared and new peaks corresponding to monoclinic MoO<sub>2</sub> phase (JCPDS card no.65-5787) are obtained at position ( $2\theta$ ) of  $26.00^\circ$ ,  $37.05^\circ$ , and  $53.54^\circ$ , along with hexagonal MoS<sub>2</sub> phase (\*) peaks (JCPDS card no.37- 1492) at  $31.92^\circ$ ,  $49.63^\circ$ ,  $60.45^\circ$ , and  $66.73^\circ$ . This indicates that MoO<sub>3</sub> nanoflakes were initially

reduced due to presence of reducing environment of  $\text{H}_2\text{S}$  vapour to form suboxide  $\text{MoO}_2$ , which then reacted with species of sulfur to form  $\text{MoS}_2$ .

#### Scanning Electron Microscopy

Figures 3(a) and 3(b) show scanning electron micrograph of  $\text{MoO}_3$  and  $\text{MoS}_2$  nanostructures thin films respectively. As is seen in figure 3(a) vertically aligned  $\text{MoO}_3$  nanoflakes with sharp edges are obtained. The orientation of nanoflakes with respect to substrate is random.

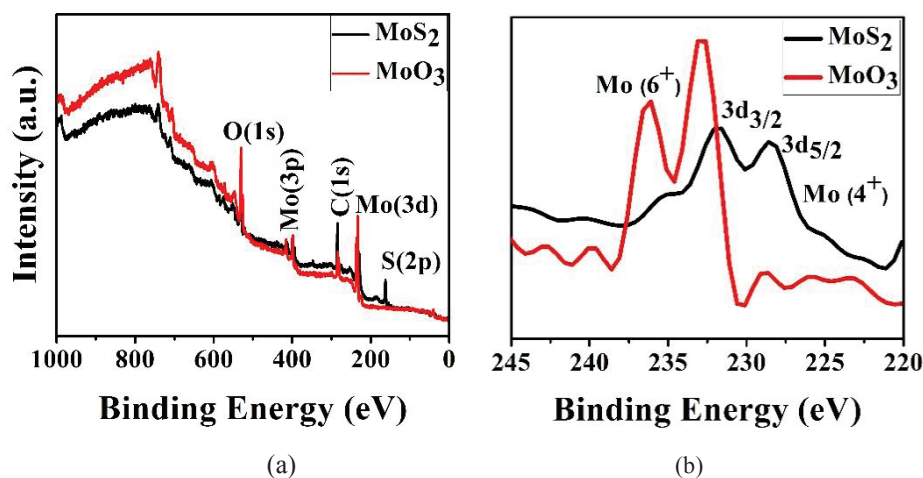


**FIGURE 3:** SEM micrograph of (a)  $\text{MoO}_3$  nanoflakes and (b)  $\text{MoS}_2$  (after sulfurization of  $\text{MoO}_3$ )

As these nanoflakes undergo the process of sulfurization the sharp edges begins to soften and the thickness of nanoflakes increases may be due to some extent of mass transfer between the individual nanoflakes, leading to formation of thicker layer of  $\text{MoS}_2$ , which is confirmed by XPS and XRD data.

#### X-ray Photoelectron Spectroscopy

For further analysis of sulfurized  $\text{MoO}_3$  nanostructured thin film XPS analysis of have been carried out to obtain the material quality and composition.



**FIGURE 4:** (a) Survey scan of  $\text{MoO}_3$  and  $\text{MoS}_2$  displaying peaks of Mo (3d), Mo(2p), C(1s), O(1s) and S(2p); (b) Core level scan of  $\text{MoO}_3$  and  $\text{MoS}_2$  showing shift in Mo peaks due to change in oxidation state.

Figure 4(a) shows the XPS survey spectrum of  $\text{MoO}_3$  NSTs which display only three intense peaks corresponding to molybdenum (3d), oxygen (1s) and carbon (1s), nearly matching to the reported value of core level binding energies, no any other element is detected, which show highly pure  $\text{MoO}_3$  nanostructured thin film. The

core level scan shows single Mo (3d) doublet with Mo 3d<sub>5/2</sub> binding energy 232.76 eV which is characteristic binding energy for Mo in a 6<sup>+</sup> oxidation state. Figure 4(b) shows MoO<sub>3</sub> sulfurized thin film at 200 °C. Peaks corresponding to molybdenum, oxygen, carbon as well as sulfur are observed. Mo Doublet peak broadened show presence of multiple oxidation state. We can also observe doublet with Mo 3d<sub>5/2</sub> binding energy of 228.58 eV, which is expected value for Mo<sup>4+</sup> centres in MoS<sub>2</sub>. The corresponding S (2p) spectrum consist of a doublet with S 2p<sub>3/2</sub> binding energy of 162.61 eV that indicates the presence of S<sup>2-</sup> type ligands in MoS<sub>2</sub>.

## CONCLUSIONS

In conclusion, MoO<sub>3</sub> nanostructured thin films were deposited on Ni coated glass substrate. Nanoflakes obtained were highly uniform and vertically aligned. These samples were then subjected to sulfurization under the reducing atmosphere provided by H<sub>2</sub>S gas in combination with argon at 200 °C. The samples were then studied. Surface morphological study carried out by SEM shows noticeable differences in the external morphology after sulfurization of MoO<sub>3</sub> nanoflakes. In case of XRD all peaks associated with MoO<sub>3</sub> disappear, while all the peaks detected corresponding to MoO<sub>2</sub> and MoS<sub>2</sub> in sulfurized films. Further, more insight characterization of sulfurized film is performed using XPS, which shows a clear shift in the peak position of Mo doublet. Thus results obtained in XPS analysis endorse the XRD results.

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